

# Work Order ID 81944

**\*81944\***

Page 1

Wednesday, March 21, 2012 10:05:47 AM

Item ID: D206-581-014 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Pre-Flight Step Installation, RH  
 Start Date: 3/21/2012 Start Qty: 2.00 \*?  
 Required Date: 3/21/2012 Req'd Qty: 2.00 \*?  
 Reference: DISSASSEMBLE Cust Item ID:  
 Customer:

Approvals: Process Plan: *mf* Date: *12-03-21* Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D206-581	C								

150

0.00

**\*150\***

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D206-581-014 X 2 B75322 *CHG 001*

DISSASSEMBLE AND RETURN PARTS AND HARDWARE TO STOCK  
 UNDER ORIGINAL BATCH NUMBER

NAS1149D0416J X 6 PER KIT B *m/118/131*  
 MS27039-4-14 X 6 PER KIT B *112667*  
 D4102-2 X 1 PER KIT B  
 D4101-041 X 1 PER KIT B *75322*  
 80-005-3-16 X 6 PER KIT B *119444 7x 116703 1x 115322 4x*

160

QC21- Final Inspection - Work Order Release

0.00

**\*160\***

QC

Memo

0.00

Quality Control

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ONT CANADA K6A 1K7		TC APPROVAL #09-89 TEL: 1-613-632-5200	
P/N	D206-581-014	CHG	CHG001
DESC	Pre-Flight Step RH	SIC	SH92-17
LOT	B75322	SIC	SH1031NE
MODEL	Bell 206A/B/L/L1/L3/L4	SIC	
MADE IN CANADA		0272941	

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ONT CANADA K6A 1K7		TC APPROVAL #09-89 TEL: 1-613-632-5200	
P/N	D206-581-014	CHG	CHG001
DESC	Pre-Flight Step RH	SIC	SH92-17
LOT	B75322	SIC	SH1031NE
MODEL	Bell 206A/B/L/L1/L3/L4	SIC	
MADE IN CANADA		0272941	

*11/4/3/21 @*

*MLS 12/03/21*

*12/3/21*

*mf 12-03-21*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, March 21, 2012 10:05:46 AM

Page 1

Work Order ID: 81944

Parent Item: D206-581-014

Parent Item Name: Pre-Flight Step Installation, RH

Start Date: 3/21/2012

Required Date: 3/21/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-08-30 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
80-005-3-16 INSERT		Purchased	No				Each	6.0000		-12			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST379		6							
				119434		3							
				119444		3							
D4101-041 Pre-Flight Step Assembly		Manufactured	No				Each	0.0000					
D4102-2 Shim		Manufactured	No				Each	3.0000		-2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST126		3							
				61812		3							
MS27039-4-14 Screw		Purchased	No				Each	42.0000		-12			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST292		42							
				119510		42							
NAS1149D0416J Washer		Purchased	No				Each	303.0000		-12			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST297		294							
				120833		94							
				120910		200							
				ST298		9							
				118131		6							
				119124		3							

M/16 703 1p

M/15 3224p

M/19 44 7p

-2 75 327

-2

G/18/2

-12 11 56 69

-12

12/3/21

(2)

M/18/31

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

**Part No:** \_\_\_\_\_ **PAR #:** \_\_\_\_\_ **Fault Category:** \_\_\_\_\_ **NCR:** Yes No **DQA:** \_\_\_\_\_ **Date:** \_\_\_\_\_  
**Resolution:** \_\_\_\_\_ **Disposition:** \_\_\_\_\_ **QA: N/C Closed:** \_\_\_\_\_ **Date:** \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

October-20-11 2:55:14 PM

Page 1

Work Order ID: 75322

\*75322\*

Parent Item: D206-581-014

\*D206-581-014\*

Parent Item Name: Pre-Flight Step Installation, RH

Start Date: 20/10/2011

Required Date: 02/11/2011

Start Qty: 1.00 3

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-08-30 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4101-041  
\*D4101-041\*  
Pre-Flight Step Assembly

Manufactured No

Each 0.0000

1

\*\*

3

B. 75322

D4102-2  
\*D4102-2\*  
Shim

Manufactured No

Each 4.0000

1

\*\*

3

Location

Loc Qty

Loc Code

Eagle

1

61095

1

ST126

3

61812

3

Purchased No

Each 11.0000

6p

\*\*

18

REFERENCE ONLY

80-005-3-16  
\*80-005-3-16\*  
INSERT

Location

Loc Qty

Loc Code

ST379

11

115322

10

116703

1

Purchased No

Each 41.0000

6p

\*\*

18

MS27039-4-14  
\*MS27039-4-14\*  
Screw

Location

Loc Qty

Loc Code

ST293

41

115669

41

18

SP 11-10-27

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

October-20-11 2:55:14 PM

Page 2

Work Order ID: 75322

\*75322\*

Parent Item: D206-581-014

\*D206-581-014\*

Parent Item Name: Pre-Flight Step Installation, RH

Start Date: 20/10/2011

Required Date: 02/11/2011

Start Qty: 1.00 3

Required Qty: 1.00

NAS1149D0416J

Purchased

No

Each

317.0000

\*NAS1149D0416.I\*

Washer

Location

Loc Qty

Loc Code

298

114

118131

114

ST297

200

119124

200

ST298

3

116513

3

REFERENCE ONLY

October-20-11 2:55:14 PM

Shop Packet Print

Page 2

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries